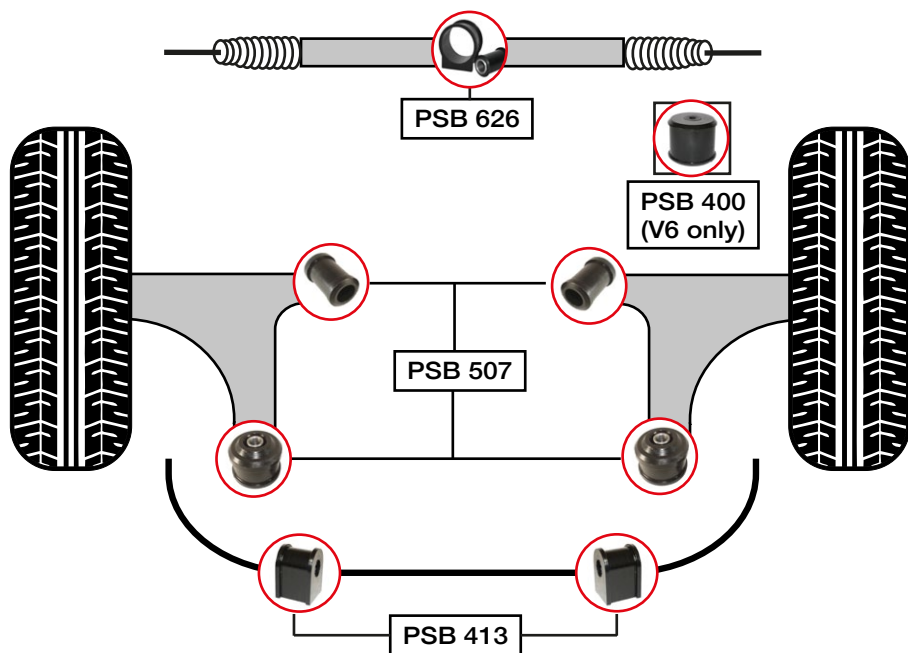


Installation Instructions:

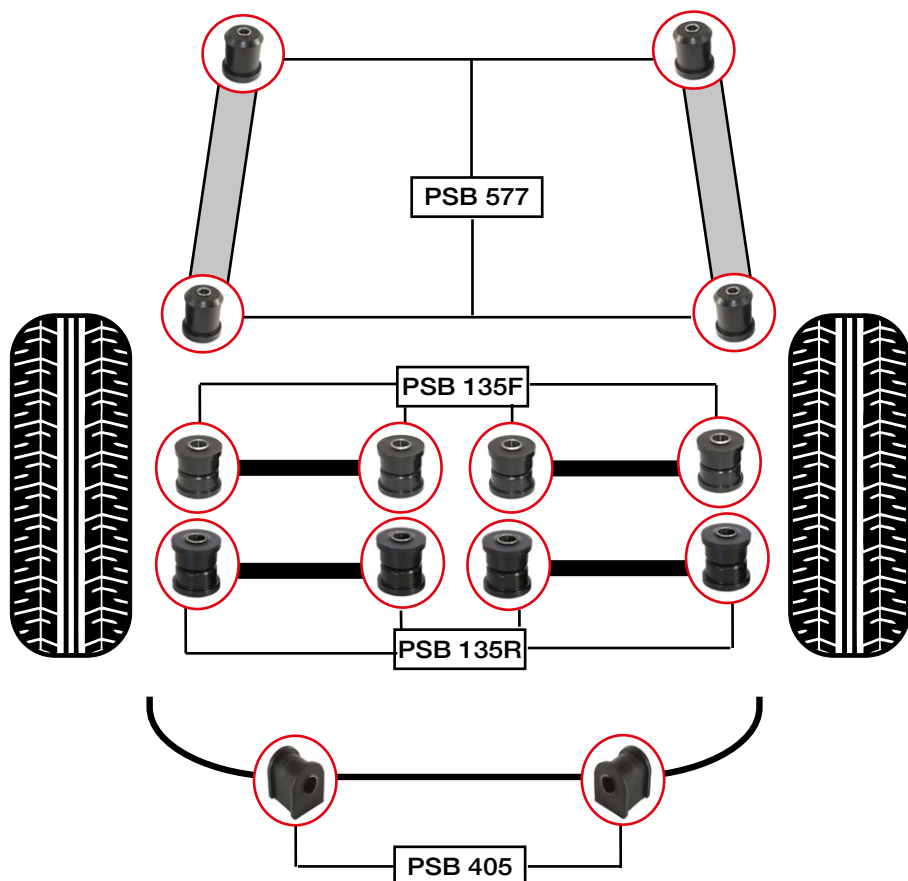
Toyota Avalon

1994 - 2004

FRONT



REAR



PSB 626

Steering Rack & Pinion Bushing Kit

1. Match bushings in the new poly power steering kit to corresponding bushings on the power steering.
2. Remove the corresponding original worn bushings off the power steering.
3. Replace the worn bushings with the corresponding poly bushings.
4. The new bushing installation is now complete.

PSB 400 (V6 only)

Engine Mount

OE number : 12371 - 0A020 / 12371 - 0A030

PSB 507

Front Lower Arm Bushing Kit

1. Remove worn OE bushing by pressing out or using a blow torch.
2. Ensure outer metal casing of original rubber bushing is removed, which can be done by cutting with a hacksaw and knocking out with a chisel
3. Clean housing with sand paper to remove sharp edges, so as not to damage new bushing..
4. Remove metal sleeve from new poly bushing.
5. Lubricate inside and outside of new poly bushing with multi-purpose grease.
6. Press new bushing into the arm, ensure the most tapered flange faces the arm when pressing in the new poly bushing.
7. Bench vice or mechanical press can be used.
8. Once the bushing is inserted. tap the metal sleeve into the bushing, using a rubber mallet.
9. The new bushing installation is now complete.

PSB 413

Front Anti Roll / Sway Bar Bushing

OE number : 48815 - 33030

1. Remove metal bracket of original rubber bushing.
2. Remove old rubber bushing and clean bar.
3. Find slit on new poly bushing and slide over the bar.
4. Refit metal bracket.
5. The new bushing installation is now complete.

PSB 577 (Installation instructions same as PSB 507)

Rear Trailing Arm Poly Bushing

PSB 135F

Front Lateral Link Bushing Kit

48710-33030

1. Remove original bushing by pressing out or using a blow torch.
2. Ensure outer metal casing of original rubber bushing is removed, which can be done by cutting with a hacksaw and knocking out with a chisel
3. Clean housing with sand paper to remove sharp edges, so as not to damage new bushing.
4. Remove metal sleeve from new poly bushing.
5. Lubricate inside and outside of new poly bushing with multi-purpose grease.
6. Press two bushing halves into housing.
(Rubber hammer or by hand)
7. Insert metal sleeve into bushings.
8. The new bushing installation is now complete.

PSB 135R (Installation instructions same as PSB 135F)

Rear Lateral Link Bushing Kit

OE number : 48730-33020 (L) / 48740-33020 (R)

PSB 405

(Installation instructions same as PSB 413)

Rear Anti Roll / Sway Bar Bushing

OE number : 48818 - 06090